

DISPERSION ASSEMBLIES

For nonpressurized steam:

- Guaranteed non-wetting distances
- Dispersion tubes and panels for ducts and air handling units
- Fan-based dispersion units for open spaces
- High-Efficiency Dispersion Tube option



DRIP-FREE STEAM DISPERSION



DISPERSION TUBES

DriSteem's dispersion tubes are fitted with one or two rows of closely-spaced thermalresin tubelets to evenly disperse steam across the airstream.

DISPERSION TUBE CROSS SECTION



DriSteem's unique tubelets extend into the tube so only the driest steam is discharged into the air.

LET DRICALC DO THE CALCULATING!

DriCalc is our free sizing and selection software, available on our **Tools** tab at www.dristeem.com.

Or download our *Humidification System Design Guide*, available on our **Literature** tab. The guide walks you through the process of manually calculating load and the entering and leaving RH.

GUARANTEED NON-WETTING DISTANCES

Using data collected in our on-site test lab, we have developed guaranteed steam absorption (non-wetting) distances. The performance information provided by DriSteem allows you to confidently choose equipment that will accommodate any application.

DRY STEAM

Adding humidification to an airstream without creating wetness in the duct system is critical for the maintenance of a healthy environment. Wet areas in ducts are a threat to the health of building occupants since they moisten dust on duct floors, creating ideal breeding grounds for disease-producing microbes. In addition, water accumulating in ducts can drip and cause building damage.

STEAM EXITS DRIP-FREE THROUGH TUBELETS

All DriSteem evaporative dispersion tube units discharge steam through thermal-resin tubelets fitted into dispersion tubes. These tubelets extend through the tube wall and into the tube where the steam is driest. In essence, the tubelets provide a temperature-neutral exit tunnel for steam, allowing steam to cross over lower-temperature metal without condensing or dripping. Each tubelet contains a calibrated orifice sized for steam capacity. These tubelets are a DriSteem exclusive and are essential for drip-free steam dispersion.

CONDENSATE DRAINS AWAY

Some condensation is inevitable in steam dispersion, but condensate can be managed through careful design.

For example, Ultra-sorb[®] Models LV and LH use gravity to remove condensate. Steam enters the supply header and exits through the tubelets, while condensate drains out the return header. Ultra-sorb Model XV, available as a dispersion option for STS humidifiers, has a heat exchanger that vaporizes dispersion-generated condensate.

Rapid-sorb dispersion units manage steam velocities to ensure dispersion tube condensate falls back into the supply header and exits the end of the header to be drained away.

REDUCE CONDENSATE, WASTED ENERGY WITH HIGH-EFFICIENCY TUBES

DriSteem's High-Efficiency Tubes reduce dispersion-generated condensate and wasted energy by up to 85%. See Page 8.

STEAM DISPERSION PRO

CHOOSE DISPERSION BASED ON AVAILABLE NON-WETTING DISTANCE

Non-wetting distance is the dimension downstream from the dispersion assembly after which wetness will not occur. DriSteem dispersion products provide a range of nonwetting distances. For example, under the same conditions, the duct dispersion products shown below achieve the non-wetting distances shown. Some applications can have much shorter non-wetting distances.

Single dispersion tube: 8' (2.5 m) non-wetting distance*









* Duct air speed up to 1,500 fpm (7.6 m/s), entering air 10% RH, leaving air 90% RH at 55 °F (13 °C).

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Table 3-1

Nonpressurized steam dispersion products

| | | | Ν | lonpressurize | ed steam hum | idifiers | | |
|---|--------------------|----------------------------|--------------------------------------|---------------------|-------------------------|-------------------|--------------------------------------|--|
| Dispersion products | RTS® humidifier | Vaporstream® humidifier | Vapormist [®] humidifier | CRUV® humidifier | XT Series humidifier | XTR humidifier | GTS® (Gas-to-steam) humidifier | STS® (Steam-to-steam) humidifier |
| Ultra-sorb Model XV* | | | | | | | | Х |
| Ultra-sorb Models LV and LH* | Х | Х | Х | Х | Х | | Х | Х |
| Ultra-sorb Model MP | Х | Х | Х | Х | Х | | Х | Х |
| Rapid-sorb [®] dispersion system | Х | Х | Х | Х | Х | | Х | Х |
| Single dispersion tube | Х | Х | Х | Х | Х | | Х | Х |
| XTR dispersion tube | | | | | | Х | | |
| Space Distribution Unit (SDU) | Х | Х | Х | | | | | |
| XT steam blower | | | | | Х | | | |
| XTR steam blower | | | | | | Х | | |
| XTR fan pack | | | | | | Х | | |
| Area-type dispersion fan | | Х | | | | | Х | Х |
| * Ultra-sorb steam dispersion pan | els can also b | pe piped to dispe | erse pressuriz | red boiler ste | am | | | |

bib

DUCT AND AHU DISPERSION PRODUCTS

ULTRA-SORB MODEL MP STEAM DISPERSION PANEL



Lowest total installed cost

- Disperse pressurized or non-pressurized steam Model MP disperses steam generated by pressurized steam boilers or by non-pressurized steam humidifiers.
- Same side steam inlet and drain for reduced piping
- In-frame drain piping maximizes available face dimensions and minimizes blank-off requirements.
- Integral steam header allows clear space on exterior wall of AHUs or ducts



OM-7587

- Available with DriSteem's industry-leading high-performance dispersion tube insulation
- Capacity: Pressurized steam: Up to 2720 lbs/hr (1235 kg/h) Non-pressurized steam: Up to 700 lbs/hr (318 kg/h)
- **Options:** High-Efficiency Insulated Tubes 304 or 316 stainless steel frame Seismic certification

Note: Ultra-sorb Model MP meets 90% of LV/LH application requirements.

DUCT AND AHU DISPERSION PRODUCTS

ULTRA-SORB MODEL XV STEAM DISPERSION PANEL



Highest performance

- Disperses humidification steam generated by an STS humidifier; pressurized boiler steam in the integral heat exchanger vaporizes dispersiongenerated condensate
- Guaranteed, short non-wetting distances install within inches of downstream devices
- Integral condensate management heat exchanger vaporizes dispersion-generated condensate, returns pressurized condensate to the boiler without additional pumps, valves, vents, or controls
- Most efficient dispersion
 - Zero water waste condensate returned to the boiler is still hot, saving energy, water, and boiler chemicals
 - Lowest heat gain High-Efficiency Tubes and insulated header reduce airstream heat gain by up to 85%



- Capacity up to 450 lbs/hr (204 kg/h) per panel; 5 psi (35 kPa) minimum heat exchanger steam pressure
- See the Ultra-sorb Product Catalog at www.dristeem.com

Note: Ultra-sorb Model XV can also be piped to disperse pressurized boiler steam with capacities up to 1978 lbs/hr (898 kg/h).

ULTRA-SORB MODEL LV AND LH STEAM DISPERSION PANELS



Most versatile

- Guaranteed, short non-wetting distances — install within inches of downstream devices
- Reduce wasted energy by up to 85% and increase capacity with optional High-Efficiency Tubes (see Page 8)
- Lowest installation cost factory assembled for easy installation



- Capacity: Horizontal airflow up to 1850 lbs/hr (840 kg/h) per panel Vertical airflow up to 600 lbs/hr (270 kg/h) per panel
- See the Ultra-sorb Product Catalog at www.dristeem.com

Note: Ultra-sorb Models LV and LH can also be piped to disperse pressurized boiler steam with capacities up to 4000 lbs/hr (1815 kg/h).

DUCT AND AHU DISPERSION PRODUCTS

RAPID-SORB DISPERSION TUBE SYSTEM



Multiple tubes, short non-wetting distance

- Short non-wetting distance, compared to single dispersion tube
- For horizontal or vertical airflow with header inside or outside of duct
- Available with High-Efficiency Dispersion Tubes (see Page 8)
- Capacity up to 2100 lbs/hr (953 kg/h) per system



SINGLE DISPERSION TUBE



Installation flexibility

- Low-capacity dispersion for horizontal or vertical airflows
- Available as a High-Efficiency Dispersion Tube (see Page 8)
- Available with or without condensate drain
- Capacity up to 97 lbs/hr (38 kg/h) per tube (three tubes maximum)

XTR DISPERSION TUBE



Installation flexibility

- Low-capacity dispersion for XTR electrode humidifier
- Capacity up to 12 lbs/hr (5.4 kg/h)
- See the XTR Product Brochure at www.dristeem.com



QUIET, FAN-BASED DISPERSION OPTIONS FOR OPEN SPACES

SPACE DISTRIBUTION UNITS (SDUs)

- Designed for finished spaces
- Mount on top of Vapormist humidifiers, or remotely disperse steam from Vapormist or Vaporstream humidifiers
- Two SDU models:
 - SDU-I (internal absorption), steam absorbs within the enclosure with no visible vapor
 - The SDU-E (external absorption) for larger capacities; visible steam outside of enclosure as it absorbs into the air
- Capacity: SDU-E 102 lbs/hr (46.3 kg/h) SDU-I 30 lbs/hr (13.6 kg/h)

AREA-TYPE DISPERSION FAN

- Designed for open spaces such as warehouses and manufacturing spaces that do not have a duct system
- Quietly disperses steam without introducing water droplets into the air
- Mounts directly on top of GTS, STS, and Vaporstream humidifiers
- Steam capacities up to 300 lbs/hr (136 kg/h)

XT STEAM BLOWERS

- Mount on top of or remotely disperse steam from XT Series humidifiers
- SDU-006E (shown at right): capacities up to 20 lbs/hr (9.1 kg/h)
- SDU-017E: capacities up to 50 lbs/hr (22.7 kg/h)
- See the XT Series Product Catalog at www.dristeem.com

XTR STEAM BLOWER

- Mount on top of or remotely disperse steam from XTR humidifier
- Capacity up to 8.1 lbs/hr (3.6 kg/h)
- See the XTR Product Brochure at www.dristeem.com



- Mounts flush in finished stud walls to disperse steam into open spaces
- Capacities up to 8.1 lbs/hr (3.6 kg/h)
- See the XTR Product Brochure at www.dristeem.com











HIGH-EFFICIENCY DISPERSION TUBES

Dispersion tube heat loss vs. airspeed



Note:

See our white paper, *Reducing energy* use, airstream heat gain, and condensate production, (metric version also available) for duct conditions, basis of heat loss calculations, and insulation properties.

HIGH-EFFICIENCY TUBE CROSS SECTION



The PVDF insulation on High-Efficiency Tubes allows up to an 85% reduction in wasted energy by significantly reducing airstream heat gain and condensate production. The energy savings can yield payback in less than one year.

DriSteem developed PVDF insulation for humidification applications when no available material could provide significant insulating results, withstand the environmental challenges of steam humidification, and meet strict plenum requirements.

High-Efficiency Tubes are featured on all Ultra-sorb Model XV dispersion panels. They are also an available option for Ultra-sorb Models LV and LH, Rapid-sorb, and Single dispersion tube.



ADVANCED INSULATION MEETS STRINGENT REQUIREMENTS

PVDF is an advanced material commonly used in chemical, semiconductor, medical, defense, and aerospace industries and has the following characteristics:

- **Approved for use in plenums:** Flame spread/smoke developed values are 0/0, exceeding UL 723 (ASTM E84) requirement of 25/50
- Rated for high-temperature operation: Rated for 300 °F (149 °C) continuous operation
- **Closed-cell structure:** Will not absorb water or support microbial growth
- Will not shift or slip on tubes: Advanced manufacturing process ensures insulation remains securely attached to tubes
- Odor free: Virtually no measurable outgassing
- Resistant to UV light
- **Rugged and durable:** No particle erosion per ASTM C1071 erosion resistance test; does not contain fiberglass

SEE OUR WHITE PAPER

For complete details on the breakthrough performance of High-Efficiency Tubes, see our white paper *Reducing energy use, airstream heat gain, and condensate production,* available on our **Literature** page at www.dristeem.com.

HIGH-EFFICIENCY TUBE RETROFIT OPTION

ENGINEERED FOR EXISTING DISPERSION SYSTEMS

DriSteem's High-Efficiency Tubes are available as a retrofit option for existing Ultra-sorb Models LV and LH and Rapid-sorb steam dispersion assemblies.

Energy efficiencies and water savings not previously available are now possible as upgrades to currently installed steam dispersion panels.

EXCELLENT PAYBACK POSSIBILITIES

Retrofit High-Efficiency Tubes have short payback — usually less than two years.

ORDERING AND RETROFITTING ARE EASY

Instructions are provided in the *High-Efficiency Tube Option Retrofit Brochure*, available on our **Literature** page at www.dristeem.com.

CALL NOW

For an application-specific payback analysis, using DriSteem's High-Efficiency Tube Payback Estimator tool, contact DriSteem at 800-328-4447 or your local DriSteem Representative. The energy saved by a DriSteem dispersion panel with High-Efficiency Tubes will more than make up for the cost of replacing any uninsulated steam dispersion assembly.

Retrofitting is easy!

Remove the existing tubes



Install the High-Efficiency Tubes



CHOOSING THE INSTALLATION LOCATION

Check available non-wetting distance, and review the recommendations in the figure below. The steam discharge location in a duct or an air handling unit (AHU) must be where the water vapor is absorbed into the airstream before it can cause condensation or dripping.

PLACEMENT IN AN AHU

- In general, the dispersion assembly is best placed where the air can absorb the moisture being added without causing condensation at or after the assembly. This normally will be after the heating/cooling coil.
- Discharging steam against or perpendicular to the airstream gives slightly better mixing and absorption than discharging steam with the airstream.
- Place the dispersion assembly such that absorption will occur:
 - Before the intake of a high-efficiency filter, because the filter can remove the visible moisture and become waterlogged
 - Before coming in contact with any metal surface
 - Before fire or smoke detection devices



DISPERSION LOCATIONS IN AN AHU

Notes:

- 1. When installing dispersion in this location, an operating cooling coil might eliminate some moisture for humidification.
- 2. When installing dispersion on the positive side of a fan, install as far as possible downstream from the fan, where airflow through the dispersion device is most even.
- 3. The cooler air at this location requires an increased absorption distance. For dispersion in this location and humidifying while cooling, use cooling coil leaving conditions when calculating non-wetting distance.
- 4. VAV systems: Airflow safety devices typically shut off steam production at air velocities below 250 fpm (1.3 m/s).

PIPING BETWEEN STEAM GENERATOR AND DISPERSION

CAPACITIES AND LENGTHS OF STEAM HOSE AND TUBING

To maximize humidifier performance, follow the recommendations in Table 11-1 and all installation recommendations in the steam generator IOM (available on our **Literature** page at www.dristeem.com).

| Table 11 Maximun | -1: n steam co | ırrying cap | pacity and | length of i | interconne | ecting steam | hose and | tubing | | | | | | | |
|--|--|---|--|---|---|--|---|--|---|--|---------------|--|--|--|--|
| | | Steam | hose 1 | | | Copper or stainless steel tubing | | | | | | | | | |
| Hose | e I.D. | Maximum | n capacity | Maximu | m length ² | Tubin | g size | capacity ³ | Maximum lenç | developed jth ⁴ | | | | | |
| inches | DN | lbs/hr | kg/h | ft | m | inches | DN | lbs/hr | kg/h | ft | m | | | | |
| 1 1/2 | 40 | 150 | 68 | 10 | 3 | 1 1/2 | 40 | 150 | 68 | 20 | 6 | | | | |
| 2 | 50 | 250 | 113 | 10 | 3 | 2 | 50 | 220 | 100 | 30 | 9 | | | | |
| | | | | | | 3 5 | 80 5 | 450 | 204 | 80 | 24 | | | | |
| | | | | | | 4 5 | 100 5 | 750 | 340 | 100 | 30 | | | | |
| | | | | | | 5 5 | 125 5 | 1400 | 635 | 100 | 30 | | | | |
| | | | | | | 65 | 150 5 | 2300 | 1043 | 100 | 30 | | | | |
| When usi Field-supp the evapor dispersion Maximum distances | ing steam ho blied hose mo prating cham n assembly. I n recommenc can cause k | se, use DriSt ay have shor ber resulting Do not use st led length fo inking or low | eem steam h ter life and r in condensc eam hose for r steam hose v spots. | ose for best nay cause fo ite discharge r outdoor ap is 10' (3 m) | results. aming in at the plications. . Longer | Insulate tu Develope measured Longer tu maximum Requires | bing to mini d length of tu l length, to a bing lengths s. Consult Di flange conne | mize loss of ubing equals ccount for fitt are possible riSteem. ection. | capacity and measured le ings. at capacitie: | l efficiency. ngth plus 50' s lower than l | % of isted | | | | |
| Notes: • Capacitie | es and length | s in this table | e are based | on total max | imum pressu | ire drop in ho | se or tubing | of 5" wc (12 | 50 Pa). | | | | | | |

• Not all steam hoses and tubing diameters in this table are applicable to all steam generators and dispersion devices.

• This table does not apply to electrode humidifiers. See the XT Series Humidifier Product Catalog (available on our Literature page at

www.dristeem.com) for detailed electrode humidifier steam piping guidelines.

DRIP TEE

When a vertical riser is required in the steam tubing, such as when piping around an obstruction, a drip tee is required in order to eliminate a condensate collection point that will restrict steam flow. See below.



RAPID-SORB DISPERSION TUBE SYSTEM

DriSteem's Rapid-sorb steam dispersion panels provide short non-wetting distances, compared to a Single dispersion tube, in ducts and AHUs. Rapid-sorb disperses steam from any DriSteem nonpressurized-steamgenerating humidifier, except XTR.

Rapid-sorb steam dispersion panels are designed for systems where multiple tubes are needed to handle the load and/or the available non-wetting distance is limited.

High-Efficiency Tubes are an available option for new and retrofit Rapid-sorb jobs. See Page 8.

Note: For important installation, operation, and maintenance information, see the steam generator IOM, available on our **Literature** page at www.dristeem.com.

| Table 12-1: Rapid-sorb tube capacities | s* |
|---|--------------------------------------|
| Tube diameter | Insulated (High-Efficiency Tubes) |

| | | (rign-efficie | ency lubes | | |
|--------|----|---------------|------------|--------|------|
| inches | DN | lbs/hr | kg/h | lbs/hr | kg/h |
| 1 1⁄2 | 40 | 43 | 19.5 | 40 | 18.2 |
| 2 | 50 | 80 | 36.4 | 77 | 35 |

Uninsulated

* Capacities shown are for horizontal airflow. See DriCalc for vertical airflow capacities. If face height is <22" (559 mm), tube quantity per panel may need to increase to compensate for reduced capacity of short tubes. Consult DriSteem or see DriCalc for the correct calculation.

RAPID-SORB DISPERSION TUBE SYSTEM





| Table 12-2: Rapid-sorb header | capacities | | |
|----------------------------------|------------|--------|----------|
| Header | capacity | Header | diameter |
| lbs/hr | kg/h | inches | DN |
| Up to 250 | ≤113 | 2 | 50 |
| 251 to 500 | 114 to 227 | 3 | 80 |
| 501 to 800 | 228 to 363 | 4 | 100 |
| 801 to 1300 | 364 to 590 | 5 | 125 |
| 1301 to 2100 | 591 to 953 | 6 | 150 |

RAPID-SORB DISPERSION TUBE SYSTEM

RAPID-SORB DIMENSIONS



Note: Add water seal to condensate drain as shown in the DriCalc Installation Guides and the humidifier's Installation, Operation, and Maintenance manual.

| Tab Rap | le 13-1: pid-sorb dimensions | |
|------------|---|--|
| | Description | Dimension |
| А | Face width | 12" to 240" in 1" increments (305 mm 6100 mm in 25-mm increments) |
| В | Face height | 12" to 120" in 1" increments (305 mm 3050 mm in 25-mm increments) |
| С | Steam inlet | Determined by humidifier maximum capacity |
| D | Condensate drain | 3/4" pipe thread (DN20) |
| Е | Distance from tube center to inside of duct or AHU wall | 4.5" (114 mm) minimum |
| F | Tube center distance | 4", 6", 9", 12", 18", 24", or 36" (102, 152, 229, 305, 457, 610, or 914 mm) |
| G | Distance from outside of duct or AHU wall to end of Rapid-sorb leader | 4.5" (114 mm) minimum |
| Н | Header diameter | 2" to 6" in 1" increments (DN 50, 80, 100, 125 and 150) |
| Note | e: All Rapid-sorb systems are custom-sized and field-assembled to fit the those listed above. | e duct or air handler. Consult DriSteem for sizes larger or smaller than |

SINGLE DISPERSION TUBE

DriSteem's Single dispersion tube provides a low-capacity dispersion option for ducts and AHUs. It disperses steam from any DriSteem nonpressurized-steamgenerating humidifier (except the XTR electrode humidifier, which uses the XTR dispersion tube).

The High-Efficiency Tube is an available Single dispersion tube option. See Page 8.

Note: For important installation, operation, and maintenance information, see the steam generator IOM, available on our **Literature** page at www.dristeem.com.

SINGLE DISPERSION TUBE WITH CONDENSATE DRAIN



SINGLE DISPERSION TUBE WITHOUT CONDENSATE DRAIN



OM-496a

Table 14-1: Single dispersion tube capacities*

| Tube size | | | Insul (High-Efficie | ated ency Tubes) | | | Unins | ulated | | |
|-----------|------|--------|------------------------|---------------------|-------|--------|----------|------------|------|--|
| 1000 | 5120 | Withou | ut drain | With | drain | Withou | ut drain | With drain | | |
| inches | DN | lbs/hr | kg/h | lbs/hr | kg/h | lbs/hr | kg/h | lbs/hr | kg/h | |
| 1 1/2 | 40 | 29 | 13.2 | 65 | 29.5 | 28 | 12.7 | 62 | 28.2 | |
| 2 | 50 | 65 | 29.5 | 97 | 44.1 | 62 | 28.2 | 93 | 42.3 | |

Notes:

* If face width is <19" (483 mm), tube capacity may be reduced. Consult DriSteem or see DriCalc for the correct capacity.

• Single dispersion tube is available with face width from 6" (150 mm) up to 120" (3050 mm) in 1" (25 mm) increments.

• Hose kit is available that includes dispersion tube, 10' (3 m) of steam hose, and hardware.

SINGLE DISPERSION TUBE

With condensate drain



Without condensate drain



SPACE DISTRIBUTION UNITS (SDUS)

SDU-I AND SDU-E

DriSteem offers two Space Distribution Units:

With the SDU-I (internal absorption), steam absorbs within the enclosure with no visible vapor. The SDU-I fan mixes room air and steam to ensure complete absorption before discharge as humidified air. The SDU-I is ideal for spaces where the presence of vapor creates either a visual problem or a condensation risk.

The SDU-E (external absorption) is designed for larger capacities, with steam visible outside of the enclosure as it absorbs into the air.

SDU-I and SDU-E both offer extremely quiet, reliable steam dispersion.

Note: For important installation, operation, and maintenance information, see the steam generator IOM, available on our **Literature** page at www.dristeem.com.

SDU-I IS AVAILABLE FOR:

- Vapormist humidifier models VM-2 through VM-8
- Vapormist humidifier model VM-10 (except those using 240V, three-phase power with SSR control)
- Vaporstream humidifiers with maximum steam capacity of up to 30 lbs/hr (13.6 kg/h)

Note: Maximum ambient RH must not exceed 45% for the SDU-I to operate properly.

SDU-E IS AVAILABLE FOR:

- All Vapormist humidifiers (except models using 240V/480V/600V/three-phase power with the SSR control option and drawing more than 21.7 amps)
- All Vaporstream humidifiers with a maximum steam capacity up to 102 lbs/hr (46.3 kg/h)

| Table 15-1: SDU specifications** | | | | | | | | | | | | | | |
|-------------------------------------|---------|------------|----------|----------|--------------|------------|-----|------|---------|--|--|--|--|--|
| SDU madal | Maximum | n capacity | Shipping | g weight | Amps at 120V | | - (| 3/- | Saural* | | | | | |
| SDU model | lbs/hr | kg/h | lbs | kg | (50/60 Hz) | norsepower | crm | m°/s | Sound | | | | | |
| SDU-I | 30 | 13.6 | 68 | 31 | 3.20 | 1/5 | 760 | 0.36 | 58 dB | | | | | |
| SDU-E | 102 | 46.3 | 61 | 28 | 2.07 | 1/8 | 545 | 0.26 | 64 dB | | | | | |

* Measurement taken 6.5' (2 m) in front of SDU cabinet.

* For visible vapor to be absorbed completely within the SDU-I enclosure before being discharged as humidified air, room air must be 45% RH or less. Trying to maintain greater than 45% RH will cause visible vapor and potential for moisture collection on the discharge grille.



Vapormist humidifier with matching SDU

SPACE DISTRIBUTION UNITS

SDU-E RISE, SPREAD, AND THROW

As steam is discharged from the SDU-E, it quickly cools and turns to a visible fog that is lighter than air. As this fog is carried away from the SDU-E by the airstream, it tends to rise. If this fog contacts solid surfaces (columns, beams, ceiling, pipes, etc.) before it disappears, it can collect and drip as water. The greater the space relative humidity, the greater the distance fog will rise, spread, and throw.

The table below lists the minimum rise, throw and spread non-wetting distances for SDU-E area-type humidifiers at 40%, 50% and 60% RH in the space. Surfaces or objects located within this minimum dimension can cause condensation and dripping. To avoid steam impingement, observe the minimum non-wetting distances in the table below.

The SDU-E contains a 545 cfm (0.26 m^3/s) blower (120 V, single-phase, 60 Hz) and an airflow proving switch field-wired to the humidifier electrical panel. A wiring diagram of the SDU-E is included with the unit.

On a call for humidity, the humidifier begins producing steam and the start relay energizes the SDU-E blower. When the call for humidity is satisfied, the Vapor-logic[®] controller keeps the blower running on a five-minute (user-adjustable) time delay to disperse residual moisture.

SDU-E RISE, SPREAD, AND THROW



| Tabl SDU | e 16-1: -E rise, | spread | , and | throw | , minir | num r | non-w | etting | distar | ices | | | | | | | | | | | |
|-------------|----------------------|---------|------------------------|-------|---------|-------|-------|--------|--------|------------------------|-----|-----|------|-----|-----|------------------------|-----|-----|------|-----|--|
| | Maximu | m steam | 40% RH @ 70 °F (21 °C) | | | | | | | 50% RH @ 70 °F (21 °C) | | | | | | 60% RH @ 70 °F (21 °C) | | | | | |
| kW | capo | acity | Ri | se | Spr | ead | Thr | ow | Ri | se | Spr | ead | Thr | ow | Ri | se | Spr | ead | Thr | ow | |
| | lbs/hr | kg/h | ft | m | ft | m | ft | m | ft | m | ft | m | ft | m | ft | m | ft | m | ft | m | |
| 2 | 6 | 2.7 | 1.0 | 0.3 | 1.0 | 0.3 | 5.0 | 1.5 | 1.5 | 0.5 | 1.5 | 0.5 | 6.5 | 2.0 | 2.5 | 0.8 | 2.5 | 0.8 | 7.5 | 2.3 | |
| 4 | 12 | 5.4 | 1.0 | 0.3 | 1.0 | 0.3 | 5.0 | 1.5 | 1.5 | 0.5 | 1.5 | 0.5 | 6.5 | 2.0 | 2.5 | 0.8 | 2.5 | 0.8 | 7.5 | 2.3 | |
| 6 | 18 | 8.2 | 1.0 | 0.3 | 1.0 | 0.3 | 5.0 | 1.5 | 1.5 | 0.5 | 1.5 | 0.5 | 6.5 | 2.0 | 2.5 | 0.8 | 2.5 | 0.8 | 7.5 | 2.3 | |
| 8 | 24 | 10.9 | 1.0 | 0.3 | 1.0 | 0.3 | 5.5 | 1.7 | 1.5 | 0.5 | 1.5 | 0.5 | 6.5 | 2.0 | 2.5 | 0.8 | 2.5 | 0.8 | 7.5 | 2.3 | |
| 10 | 30 | 13.6 | 1.5 | 0.5 | 1.5 | 0.5 | 6.0 | 1.8 | 2.0 | 0.6 | 2.0 | 0.6 | 7.0 | 2.1 | 3.0 | 1.0 | 3.0 | 1.0 | 8.0 | 2.5 | |
| 12 | 36 | 16.3 | 1.5 | 0.5 | 1.5 | 0.5 | 6.0 | 1.8 | 2.0 | 0.6 | 2.0 | 0.6 | 7.0 | 2.1 | 3.0 | 1.0 | 3.0 | 1.0 | 8.0 | 2.5 | |
| 14 | 42 | 19.1 | 2.0 | 0.6 | 2.0 | 0.6 | 7.0 | 2.1 | 2.0 | 0.6 | 2.0 | 0.6 | 7.0 | 2.1 | 3.0 | 1.0 | 3.0 | 1.0 | 9.0 | 2.7 | |
| 16 | 48 | 21.8 | 2.0 | 0.6 | 2.0 | 0.6 | 7.0 | 2.1 | 2.0 | 0.6 | 2.0 | 0.6 | 7.0 | 2.1 | 3.0 | 1.0 | 3.0 | 1.0 | 9.0 | 2.7 | |
| 21 | 63 | 28.6 | 2.0 | 0.6 | 2.0 | 0.6 | 7.5 | 2.3 | 2.5 | 0.8 | 2.5 | 0.8 | 10.0 | 3.0 | 3.0 | 1.0 | 3.0 | 1.0 | 12.0 | 3.7 | |
| 25 | 75 | 34.0 | 2.0 | 0.6 | 2.0 | 0.6 | 8.0 | 2.5 | 2.5 | 0.8 | 2.5 | 0.8 | 10.5 | 3.2 | 3.5 | 1.1 | 3.5 | 1.1 | 12.5 | 3.8 | |
| 30 | 90 | 40.9 | 2.0 | 0.6 | 2.0 | 0.6 | 8.0 | 2.5 | 2.5 | 0.8 | 2.5 | 0.8 | 10.5 | 3.2 | 3.5 | 1.1 | 3.5 | 1.1 | 12.5 | 3.8 | |
| 34 | 102 | 46.3 | 2.0 | 0.6 | 2.0 | 0.6 | 8.0 | 2.5 | 2.5 | 0.8 | 2.5 | 0.8 | 10.5 | 3.2 | 3.5 | 1.1 | 3.5 | 1.1 | 12.5 | 3.8 | |

Notes:

Surfaces or objects directly in the path of vapor discharge may cause condensation and dripping.

• To avoid steam impingement on surrounding areas, observe the minimum non-wetting dimensions in this table.

Rise: The minimum non-wetting height above the steam outlet of the SDU-E.

• Spread: The minimum non-wetting width from the steam outlet of the SDU-E.

• Throw: The minimum non-wetting horizontal distance from the steam outlet of the SDU-E.

SPACE DISTRIBUTION UNITS

VAPORMIST MOUNTING

VAPORMIST WITH AN SDU-I



VAPORMIST WITH AN SDU-E



SDU MOUNTING

Mount the SDU to wall studs using the template on the box. Two lag bolts are provided with each unit.

SDUs can be mounted directly above the Vapormist cabinet (as shown at left) or mounted remotely for use with Vapormist or Vaporstream humidifiers.

Maintain clearances as shown. Provide at least 6" (152 mm) clearance on each side of an SDU when mounted remotely. See also Table 16-1.

Note: SDU-E requires a field-installed condensate drain line. See below.

SDU-E DRAIN LINE PIPING



Open floor drain. Refer to governing codes for drain pipe size and maximum temperature requirements.

OM-1245

SPACE DISTRIBUTION UNITS: REMOTE MOUNTING

SDU-I FIELD WIRING FOR VAPORSTREAM

Vaporstream control cabinet subpanel

SDU-I MECHANICAL DETAIL





SDU-E FIELD WIRING FOR VAPORSTREAM



SDU-E MECHANICAL DETAIL



SIDE VIEW



Note: SDU-E requires an installed condensate drain line and water seal, provided by installer. See drain line piping drawing on Page 17.

SDU MOUNTED REMOTELY

SDU-I or SDU-E (SDU-E shown)



AREA-TYPE FAN

AREA-TYPE FAN

The Area-type fan disperses steam in large open spaces and is commonly used where there are no air-handling ducts. The fan distributes steam quietly and efficiently without introducing water droplets into the air.

AREA-TYPE FAN IS AVAILABLE FOR:

- Vaporstream humidifiers, Models 6-1 through 100-4
- GTS humidifiers, Models 100 through 400
- **Note:** For important installation, operation, and maintenance information, see the steam generator IOM, available on our **Literature** page at www.dristeem.com.

AREA-TYPE RISE, SPREAD, THROW



Table 19-1:Area-type fan specifications3-speed electric motor120V, 50/60 HzAmps at high speed1.52High speed1500 rpmAirflow at high speed3190 cfm (1.51 m³/s)Blade diameter18" (457 mm)ControlRotary switch

AREA-TYPE FAN

| Table : | 20-1: pread | and th | now n | oinimu | | -wetti | na dis | tances | Inon | arassu | rized | steam) | * | | | | | | |
|----------------|------------------|---------|-------|--------|------|--------|--------|--------|------|---------|---------|--------|-----|------|-----|------|------|-------|-----|
| | predu, v | | | | | | ng uis | iunces | | 60 °F (| (16 °C) | sicam | | | | | | | |
| Maximu | m steam | | | 30% | 6 RH | | | | | 40% | 6 RH | | | | | 50% | S RH | | |
| cup | ucity | Ri | se | Spr | ead | Thr | ow | Rise | | | ead | Thr | ow | Ri | se | Spr | ead | Throw | |
| lbs/hr | kg/h | ft | m | ft | m | ft | m | ft | m | ft | m | ft | m | ft | m | ft | m | ft | m |
| 50 | 20 | 1.0 | 0.3 | 2.0 | 0.6 | 6.0 | 1.8 | 1.0 | 0.3 | 2.0 | 0.6 | 6.0 | 1.8 | 1.0 | 0.3 | 2.5 | 0.8 | 6.0 | 1.8 |
| 75 | 34 | 3.0 | 0.9 | 3.0 | 0.9 | 8.0 | 2.4 | 3.0 | 0.9 | 3.0 | 0.9 | 8.0 | 2.4 | 3.0 | 0.9 | 4.0 | 1.2 | 8.0 | 2.4 |
| 100 | 45 | 4.0 | 1.2 | 4.0 | 1.2 | 10.0 | 3.1 | 4.0 | 1.2 | 4.0 | 1.2 | 10.0 | 3.1 | 4.0 | 1.2 | 5.0 | 1.5 | 10.0 | 3.1 |
| 150 | 68 | 6.0 | 1.8 | 5.0 | 1.5 | 12.0 | 3.7 | 6.0 | 1.8 | 5.0 | 1.5 | 12.0 | 3.7 | 6.0 | 1.8 | 5.0 | 1.5 | 12.0 | 3.7 |
| 200 | 90 | 7.0 | 2.1 | 7.0 | 2.1 | 13.0 | 4.0 | 8.0 | 2.4 | 7.0 | 2.1 | 14.0 | 4.3 | 8.0 | 2.4 | 7.0 | 2.1 | 14.0 | 4.3 |
| 225 | 102 | 7.0 | 2.1 | 7.0 | 2.1 | 13.0 | 4.0 | 8.0 | 2.4 | 7.0 | 2.1 | 14.0 | 4.3 | 8.0 | 2.4 | 7.0 | 2.1 | 14.0 | 4.3 |
| 250 | 110 | 8.0 | 2.4 | 8.0 | 2.4 | 15.0 | 4.6 | 9.0 | 2.7 | 9.0 | 2.7 | 16.0 | 4.9 | 9.0 | 2.7 | 9.0 | 2.7 | 16.0 | 4.9 |
| 285 | 130 | 9.0 | 2.7 | 9.0 | 2.7 | 17.0 | 5.2 | 10.0 | 3.1 | 10.0 | 3.1 | 18.0 | 5.5 | 10.0 | 3.1 | 10.0 | 3.1 | 18.0 | 5.5 |
| 300 | 136 | 9.0 | 2.7 | 9.0 | 2.7 | 17.0 | 5.2 | 10.0 | 3.1 | 10.0 | 3.1 | 18.0 | 5.5 | 10.0 | 3.1 | 10.0 | 3.1 | 18.0 | 5.5 |
| | | | | | | | | | | 70 °F (| 16 °C) | | | | | | | | |
| Maximu capo | m steam acity | | | 30% | 6 RH | | | | | 40% | 6 RH | | | | | 50% | S RH | | |
| | , | Ri | se | Spr | ead | Thr | ow | Ri | se | Spr | ead | Thr | ow | Ri | se | Spr | ead | Thr | ow |
| lbs/hr | kg/h | ft | m | ft | m | ft | m | ft | m | ft | m | ft | m | ft | m | ft | m | ft | m |
| 50 | 20 | 1.0 | 0.3 | 1.5 | 0.5 | 4.0 | 1.2 | 1.0 | 0.3 | 2.0 | 0.6 | 4.0 | 1.2 | 1.0 | 0.3 | 2.0 | 0.6 | 4.0 | 1.2 |
| 75 | 34 | 2.0 | 0.6 | 2.0 | 0.6 | 6.0 | 1.8 | 2.0 | 0.6 | 2.5 | 0.8 | 6.0 | 1.8 | 2.0 | 0.6 | 2.5 | 0.8 | 6.0 | 1.8 |
| 100 | 45 | 3.0 | 0.9 | 3.0 | 0.9 | 8.0 | 2.4 | 3.0 | 0.9 | 3.0 | 0.9 | 8.0 | 2.4 | 3.0 | 0.9 | 3.0 | 0.9 | 8.0 | 2.4 |
| 150 | 68 | 4.0 | 1.2 | 4.0 | 1.2 | 10.0 | 3.1 | 4.0 | 1.2 | 4.0 | 1.2 | 11.0 | 3.4 | 4.0 | 1.2 | 4.0 | 1.2 | 11.0 | 3.4 |
| 200 | 90 | 5.0 | 1.5 | 5.0 | 1.5 | 11.0 | 3.4 | 5.0 | 1.5 | 5.0 | 1.5 | 12.0 | 3.7 | 5.0 | 1.5 | 5.0 | 1.5 | 12.0 | 3.7 |
| 225 | 102 | 5.0 | 1.5 | 5.0 | 1.5 | 11.0 | 3.4 | 5.0 | 1.5 | 5.0 | 1.5 | 12.0 | 3.7 | 5.0 | 1.5 | 5.0 | 1.5 | 12.0 | 3.7 |
| 250 | 110 | 6.0 | 1.8 | 6.0 | 1.8 | 12.0 | 3.7 | 6.0 | 1.8 | 6.0 | 1.8 | 13.0 | 4.0 | 6.0 | 1.8 | 6.0 | 1.8 | 14.0 | 4.3 |
| 285 | 130 | 7.0 | 2.1 | 7.0 | 2.1 | 14.0 | 4.3 | 7.0 | 2.1 | 7.0 | 2.1 | 15.0 | 4.6 | 7.0 | 2.1 | 7.0 | 2.1 | 16.0 | 4.9 |
| 300 | 136 | 7.0 | 2.1 | 7.0 | 2.1 | 14.0 | 4.3 | 7.0 | 2.1 | 7.0 | 2.1 | 15.0 | 4.6 | 7.0 | 2.1 | 7.0 | 2.1 | 16.0 | 4.9 |
| * With | fan on h | iah spe | eed | | | | | | | | | | | | | | | | |

STEAM GENERATION, CONTROL, AND PRESSURIZED STEAM DISPERSION

For more information about these products, see our **Products** page at www.dristeem.com.

STEAM INJECTION HUMIDIFIERS

DriSteem's Steam Injection humidifiers use pressurized steam from an external source, such as an in-house boiler or a district steam system. They are adaptable to virtually any size application, and a wide variety of models accommodate a broad range of steam absorption requirements.

ELECTRIC HUMIDIFIERS

DriSteem electric humidifiers can be installed in a variety of applications and mounting configurations. They are compatible with a wide range of RH control options, water types, and a wide range of capacities and steam dispersion methods.

GAS HUMIDIFIERS

The industry's first and best-selling gas-to-steam humidifier, the DriSteem GTS humidifier continues to be your best choice for reducing energy costs — both consumption and demand charges. The broad capacity range and comprehensive control make GTS the ideal choice for almost any application.

STEAM-TO-STEAM HUMIDIFIER

The STS steam-to-steam humidifier creates chemical-free humidification steam using boiler steam as its energy source. It accomplishes this by using boiler steam in its heat exchanger to vaporize clean fill water into humidification steam. It's a closed-loop system, so no boiler steam or chemicals enter the humidified space; they return to the boiler.

CONTROLLERS, ACCESSORIES, AND OPTIONS

DriSteem's humidification system controllers, accessories, and options expand system performance and flexibility. Comprehensive microprocessor-based control and diagnostics, drain-water tempering, High-Efficiency Tubes, outdoor enclosures, weather covers, and custom rack systems are just some of the ways DriSteem makes humidification systems more flexible during installation and more robust after startup.



STEAM INJECTION HUMIDIFIERS



ELECTRIC HUMIDIFIERS



GTS HUMIDIFIER



STS HUMIDIFIER



ACCESSORIES AND OPTIONS (heated/ventilated Outdoor Enclosure shown)

DRI-STEEM Corporation

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